



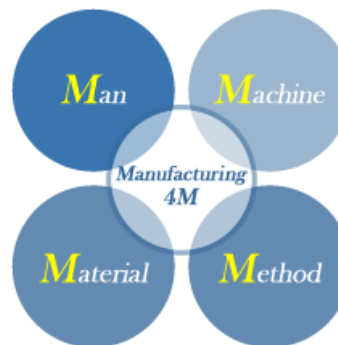
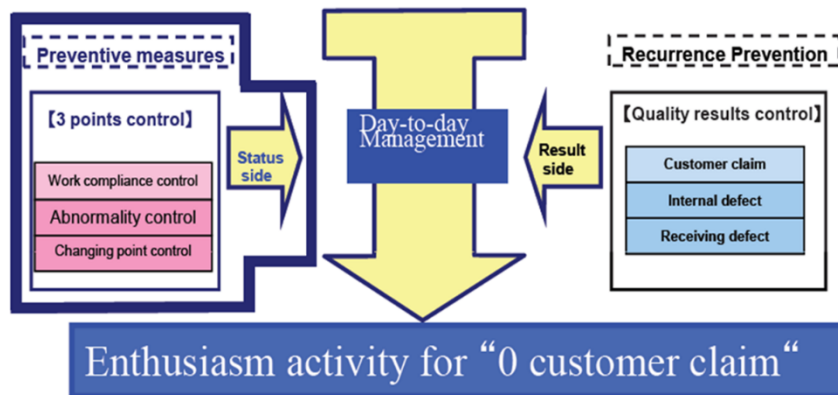
**Sumitomo Electric Wiring Systems, Inc.
3 Point Control System**

3-Point Control System

The 3-Point Control System is a method designed to prevent critical problems and achieve "Zero Customer Claims."

It comprises three key elements:

1. Work Compliance Control
2. Abnormality Control
3. Change Point Control



These elements work together as a preventive measure to avoid defects and maintain high quality standards:

1. Work Compliance Control ensures that the procedures outlined in the work instructions for each process are being followed. It helps identify any nonconformance early to prevent issues from arising.
2. Abnormality Control is used to detect and address any deviations in operations, processes, parts, or products. By acting on these abnormalities promptly, the occurrence and outflow of critical defects can be prevented.

3. Change Point Control manages both planned and unplanned changes by ensuring that controls are in place to react effectively to those changes. This process is tracked and documented using the 4M methodology (Man, Machine, Material, Method).

Documenting 3-Point Control:

Reports on Work Compliance, Abnormality Control, and Change Point Control should be displayed on a central board to allow easy monitoring and tracking of open items. Daily meetings are held at these boards to review the status of unresolved issues. Leaders and managers participate in these meetings to ensure that all issues are properly handled, with controls in place to prevent reoccurrence.

SEWS provides a comprehensive library of documents and procedures to help suppliers implement the 3-Point Control process, enabling them to proactively improve their processes and eliminate defects in production.

To learn more about applying the 3-Point Control system in your operations, please contact your SEWS representative.